



# How Life Cycle Assessments Can Give Answers for Difficult Product Packaging Decisions

In 2019, **Earth Animal** considered a packaging switch for their **Wisdom®** Dog Food and wanted to understand the full environmental impact of three different flexible packing options: bio-based (their existing packaging), traditional petroleum based plastic multilayer, and recycle-ready mono material. Using **project support credits included in their PSC Membership**, Earth Animal conducted a **Life Cycle Assessment (LCA)** to compare the options.

**GET A HEAD START** by incorporating LCAs regularly into decision-making! Launching an LCA before implementing a costly change in procedures saves your business valuable time and money.



## A DEEPER DIVE INTO A LIFE CYCLE ASSESSMENT

An LCA is a science-based, comprehensive evaluation to consider the environmental footprint of a product through its entire life, from cradle to grave.



Extraction of Raw Materials



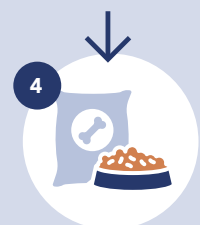
Production & Manufacturing

ENERGY & WATER USED / EMISSION OF POLLUTANTS



Transportation

BETWEEN EACH LIFE CYCLE PHASE



Customer Use



End Life

DECOMPOSITION IN COMPOST / RECYCLED FOR RE-USE / DISPOSED IN GARBAGE

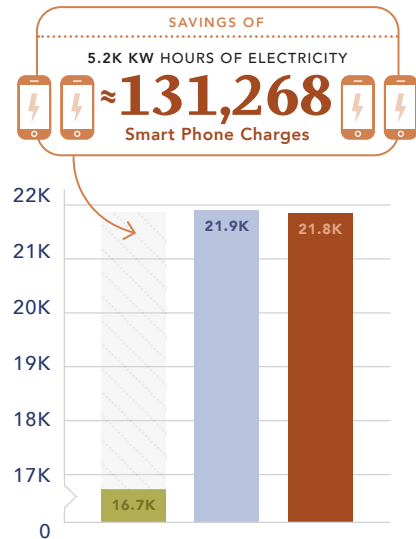


# The Results of Earth Animal's LCA\*

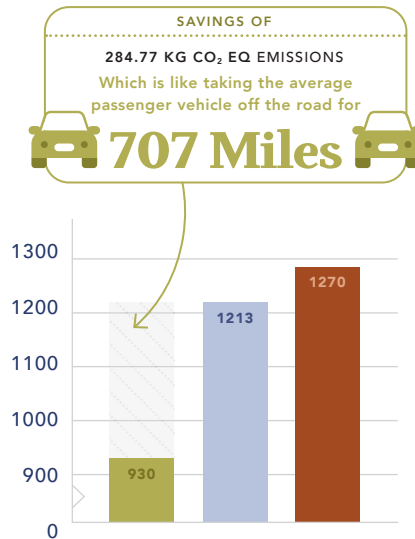
Earth Animal's LCA compared the impact of fossil fuel consumed, green house gas (GHGs) emitted and water over the entire life cycle of three different packaging options. For every 11,500 packages of 1lb bags produced, the LCA showed:

● BIO-BASED (CURRENT) ● RECYCLE-READY MONO MATERIAL ● TRADITIONAL PETROLEUM BASED PLASTIC MULTILAYER

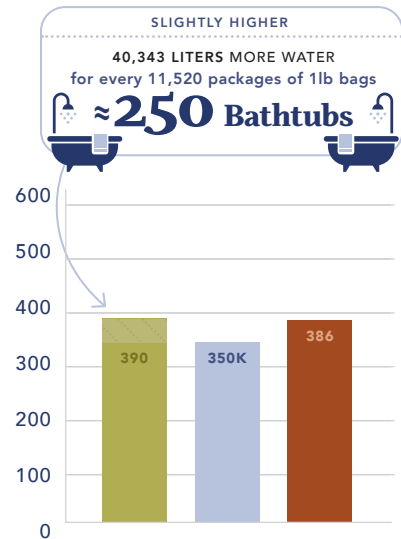
## FOSSIL FUEL USE Measured in Megajoules (MJ)



## GHG EMISSIONS Measured in kg CO<sub>2</sub> eq



## WATER USE Measured in Liters



**DISCOVERY.....** Although their current **bio-based packaging** used slightly more water, it was **considerably lower** in greenhouse gas emissions and fossil fuel use than the other options.

**CONCLUSION...** As appealing as the concept of recycle-ready packaging was for Earth Animal, the LCA ultimately convinced them to **stay with their bio-based packaging for the moment.** \* 🌱

## OTHER WINNING SOLUTIONS IDENTIFIED:

### Size Matters!

By evaluating 3 different sizes (1lb, 3lb, 10lb) of bags of food, Earth Animal learned the true opportunity for environmental footprint savings when using larger bags.

Substituting (1) 10lb bag for (10) 1lb bags means less materials to package the same amount of product.

Converting 11,520 1lb bags to 1,150 10lb bags saves...



31,188 LITERS OF WATER  
OR THE EQUIVALENT OF



4,707.22 KILOWATT HRS OF ELECTRICITY  
OR THE EQUIVALENT OF



178.52 KILOWATT HRS OF ELECTRICITY  
OR THE EQUIVALENT OF



## Key Takeaways

- ✓ Because environmental impacts are never black and white, companies need to assess which indexes are most important to their **strategic goals**.
- ✓ New technologies are constantly emerging, which means continued analysis is **always essential**.

\*IN FACT, research has changed in the short time since Earth Animal conducted the LCA. PSC plans to repeat the LCA in the near future.